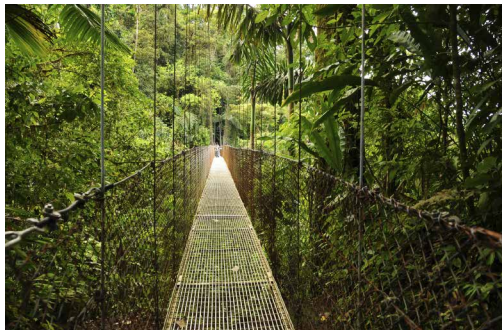




Diamond Destinations presents  
*Colorful Costa Rica*



**BOOKING  
DISCOUNT!**

Save \$100 Per Person  
\$200 Per Couple\*

**9 DAYS**

**November 6, 2024**

**Booking #180931 (Web Code)**

**NO RISK DEPOSIT  
NO CHANGE FEES**

*Book Now and your Deposit is Risk Free with  
No Change Fees until Final Payment Due Date!  
See back for details\*\**



**TOUR RATES:**

Booking Discount\*: **\$3725** pp double

Regular Rate: **\$3825** pp double

Single Supplement: +\$725

\*See Reservation Info for Booking Discount details



# Colorful Costa Rica

## DAY 1: DEPART USA - ARRIVE SAN JOSE

Arrive in San Jose, meet your Professional Naturalist Tour Director and transfer to your hotel. On the 4th voyage of Christopher Columbus in 1502, the explorer and his crew discovered the Caribbean side of a beautiful territory he called, "Costa Rica" or "Rich Coast". Costa Rica is Central America's greatest hidden gem, a haven for eco-tourism featuring lush forests, magnificent waterfalls, rumbling volcanoes and diverse ecosystems. Transfer to your hotel for an overnight stay. Overnight: **San Jose**

## DAY 2: SAN JOSE - POAS VOLCANO NAT'L PARK

Today enjoy the scenery of the Central Valley, surrounded by soaring mountains, strawberry plantations and flower farms. Visit a Coffee Plantation to sample fresh Costa Rican coffee and learn about the history and cultivation of the coffee bean. Later travel past tropical landscapes to see Poas Volcano National Park to view the dramatic mile wide crater from an overlook. Also stop at the Sarchi Artisan Village, known as the cradle of craftsmanship and an ideal place to shop for an oxcart, Costa Rica's best known craft & souvenir. Overnight in the Arenal Volcano National Park area (La Fortuna) for the next two evenings. Tonight join your traveling companions for a Welcome Dinner.

🚫 (B,D) Overnight: **La Fortuna**

## DAY 3: LA FORTUNA - DAY OF LEISURE

Today enjoy the amenities of your resort and spa hotel. The resort features a wonderful viewing angle of the Arenal Volcano and is surrounded by lush gardens, walking paths, excellent bird watching, swimming pools and hot springs. Enjoy dinner at the resort.

🚫 (B,D) Overnight: **La Fortuna**

## DAY 4: ARENAL VOLCANO NAT'L PARK - MONTEVERDE

This morning visit the Arenal Volcano National Park, one of the 10 most active volcanoes in the world. Its constant emissions of gases and lava will amaze you. Later check into your hotel in the Monteverde Cloud Forest area for a two night stay and enjoy dinner.

🚫 (B,D) Overnight: **Monteverde**

## DAY 5: MONTEVERDE

Today experience the conservation project at Selvatura Park. Enjoy a unique opportunity to walk across Hanging Bridges & discover first hand the natural beauty of the Monteverde Cloud Forest Reserve, one of the largest and most enchanting wildlife sanctuaries in the Americas. Next visit the Butterfly Garden, home to 50 different species, and the Hummingbird Gallery, home to many species from the cloud forest.

🚫 (B,D) Overnight: **Monteverde**

## DAY 6: MONTEVERDE - JACO/HERMOSA BEACH

This morning travel to Jaco/Hermosa Beach area and settle into your hotel for the next 2 nights. As the day draws to a close, watch the sun set over the Pacific alongside birds in every color of the rainbow. Enjoy the afternoon leisure and dinner this evening.

🚫 (B,D) Overnight: **Jaco/Hermosa Beach**

## DAY 7: MANUEL ANTONIO NAT'L PARK

Today we travel to visit Manuel Antonio National Park, home to verdant rainforests and white sand beaches. In this natural wonderland, enjoy free time to traverse the trails where the wild things are, or go for a swim in the turquoise waters as wildlife rummages in the canopies. Later return to the hotel for an evening at leisure.

🚫 (B) Overnight: **Jaco/Hermosa Beach**

## DAY 8: JACO/HERMOSA BEACH - TÁRCOLES - SAN JOSE

Following breakfast this morning, travel to Tarcoles and see crocodiles among the mangroves of Tárcoles' Rio Grande. Enjoy an exhilarating jungle crocodile safari, you'll boat beneath the towering jungle, looking along the river banks for a glimpse of these incredible creatures. Then say goodbye to the coast as we travel back to San Jose. Toast to the pura vida of Costa Rica tonight over a farewell dinner with your fellow travelers.

🚫 (B,D) Overnight: **San Jose**

## DAY 9: SAN JOSE - RETURN FLIGHT TO USA

Transfer to the airport in San Jose and fly home filled with wonderful memories of your Colorful Costa Rica tour and adventure. 🚫 (B)

## 4 DAY - TORTUGUERO NAT'L PARK

### OPTIONAL EXTENSION:

#### DAY 9: SAN JOSE - TORTUGUERO NAT'L PARK

Depart San Jose early this morning and travel through Braulio Carrillo Nat'l Park with a stop en-route for breakfast. See many different products grow in this area along the way such as pineapples and bananas. Arrive to Cano Blanco/ Pavona pier, board your boat and cruise through the Tortuguero canals as this extraordinary exotic paradise enchants you. Arrive at your lodge and enjoy an included lunch and check-in for a two night stay. Later, embark on a guided visit to the quaint Tortuguero Village that stretches between guest houses, shops and restaurants. 🚫 (L,D)

#### DAY 10: TORTUGUERO NAT'L PARK

This morning enjoy a guided walking tour through the local trails with some free time before lunch. In the afternoon, visit Tortuguero Nat'l Park and



experience the “Amazon of Costa Rica” aboard small open boats with an opportunity to see macaws, sloths, monkeys and other native species. While on this spectacular boat cruise through the various canals be sure to keep an eye out for wildlife including howler monkeys, sloths, toucans, aquatic birds, crocodiles, caimans and exotic flora. It protects over 350 species of birds and mammals as well. Free time before dinner to relax or explore on your own. (B,L,D)

**DAY 11: TORTUGUERO NAT’L PARK - SAN JOSE**  
Say goodbye to Tortuguero Nat’l Park today and travel to San Jose. Check into your hotel for an overnight night stay. The evening is at leisure. (B,L)

**DAY 12: SAN JOSE - FLIGHT HOME**  
Today transfer to San Jose airport for your flight home with memories of your Tortuguero Nat’l Park adventure. (B)

**INCLUSIONS:** 2 Nights Tortuguero, 1 Night San Jose, Motocoach, Naturalist Guide & 8 Meals (3 Breakfasts, 3 Lunch & 2 Dinners)

**ACCOMMODATIONS:**  
- 2 Nights - Evergreen Lodge, Pachira Lodge or Mawamba Lodge, Tortuguero.  
- 1 Night - Hotel Crown Plaza Corobici, San Jose  
*Lodges/ hotels are subject to change.*

**TORTUGUERO EXTENSION RATES:**  
\$725 pp double  
+\$175 Single Supplement

**TOUR HIGHLIGHTS:**

- ▶ San Jose
- ▶ Poas Volcano National Park
- ▶ Coffee Plantation Visit
- ▶ Arenal Volcano National Park
- ▶ Sarchi Artisan Village
- ▶ Monteverde Cloud Forest Reserve
- ▶ Selvatura Park & Hanging Bridges
- ▶ Butterfly Garden & Hummingbird Gallery
- ▶ Manuel Antonio National Park
- ▶ Carara National Park
- ▶ Orchid Garden Tour
- ▶ Jungle Crocodile Safari Cruise

**TOUR INCLUSIONS:**

- ▶ Roundtrip Airfare - HLN or PHX -\$150pp
- ▶ Int’l Air Departure Taxes, Fuel & Fees
- ▶ 14 Meals: 8 Breakfasts & 6 Dinners
- ▶ Professional Naturalist Tour Director
- ▶ Motorcoach Transportation
- ▶ Hotel Transfers
- ▶ Admissions per Itinerary
- ▶ Comprehensive Sightseeing
- ▶ Baggage Handling at Hotels

**ACCOMMODATIONS:**

- 8 Nights Hotel Accommodations
- ▶ 1 Night- Hotel Crown Plaza Corobici, San Jose
  - ▶ 2 Nights - Arenal Paraiso or Montana de Fuego, La Fortuna
  - ▶ 2 Nights- Hotel El Establo, Montana Monteverde or Hotel Heliconia, Monteverde
  - ▶ 2 Nights- Hotel Terrazas del Pacifico or Jaco Laguna resort & Beach Club, Jaco /Hermosa Beach Area
  - ▶ 1 Night- Hotel Crown Plaza Corobici, San Jose
- Hotels are subject to change. On some dates alternative hotels may be used.



**TOUR RATES:**  
**Booking Discount\*:** \$3725 pp double  
**Regular Rate:** \$3825 pp double  
**Single Supplement:** +\$725

\*See Reservation Info for Booking Discount details

<b>RESERVATION FORM (INTL)</b>	<b>Contact Information/Mail Reservation Form to:</b>
COLORFUL COSTA RICA	Diamond Destinations • Attn: Joanie Mathis
November 6, 2024	3400 S. Ironwood Dr. Lot 9 • Apache Junction, AZ 85120
BOOKING #180931 (Web Code)	406.439.3415 • <a href="mailto:jw@diamonddestinations.world">jw@diamonddestinations.world</a>
	<a href="http://www.diamonddestinations.world">www.diamonddestinations.world</a>

Make checks payable to: **PREMIER WORLD DISCOVERY**

Enclosed please find a deposit in the amount of \$ \_\_\_\_\_ (\$600 per person) to secure reservations for \_\_\_\_\_ # of people.

I/We want to purchase the 4 Day Tortuguero Nat'l Park Extension\*\*\*

Yes \$725 pp dbl  Yes +\$175 ss  No **\*\*\*Tortuguero Extension must be booked at time of initial deposit**

Premier's Travel Protection Plan (TPP):  Yes, I (we) wish to purchase travel protection (TPP) **(TPP must be purchased with initial deposit)**  
 No, I (we) decline travel protection (TPP)

Enclosed please find payment in the amount of \$ \_\_\_\_\_ (\$399 per person) to secure the Premier's Travel Protection Plan (TPP).

**TOTAL PAYMENT \$** \_\_\_\_\_

GATEWAY AIRPORT \_\_\_\_\_ ROOMMATE'S GATEWAY AIRPORT \_\_\_\_\_

*see flyer for included group gateway airport/departure city, additional charges apply for other airport packages*

To avoid change fees, submit Passport names (first/mid/last) **exactly as they appear on Passports**

**Passport Name:** \_\_\_\_\_

DOB (MM/DD/YY) \_\_\_\_\_ Gender  M  F

Passport #: \_\_\_\_\_ Exp Date (MM/DD/YY) \_\_\_\_\_

Country of Issuance \_\_\_\_\_

**Roommate's Passport Name:** \_\_\_\_\_

DOB (MM/DD/YY) \_\_\_\_\_ Gender  M  F

Roommate's Passport #: \_\_\_\_\_ Exp Date (MM/DD/YY) \_\_\_\_\_

Country of Issuance \_\_\_\_\_

Street Address \_\_\_\_\_  Check if Roommate's address is the same

City \_\_\_\_\_ State \_\_\_\_\_ ZIP \_\_\_\_\_

Email address \_\_\_\_\_

MobilePhone# \_\_\_\_\_

Emergency Contact/Tel# \_\_\_\_\_

Notes or TSA/KTN #: \_\_\_\_\_



Cardholder Name (If paying by credit card) \_\_\_\_\_

Credit Card # \_\_\_\_\_ Exp Date: \_\_\_\_\_

CVV# \_\_\_\_\_ Amount to be charged \$ \_\_\_\_\_

Credit Card Billing Address:  Check if address is the same as above

Address \_\_\_\_\_ City \_\_\_\_\_

State \_\_\_\_\_ ZIP \_\_\_\_\_ Tel# \_\_\_\_\_

Sign \_\_\_\_\_ Date \_\_\_\_\_

**DEPOSIT & FINAL PAYMENT**

Deposit of \$600 per person is due with Reservation Form to secure reservations. Reservations are taken on a first come, first served basis. Final Payment Due Date is 75 days prior to departure.

**\*BOOKING DISCOUNT**

Make your Final Payment by check prior to the Final Payment Due Date & receive **\$200 per couple/\$100 per person Booking Discount!**

- Initial Deposit can be made by check or credit card to be eligible.
- Payments after Initial Deposit are considered part of Final Payment & must be made by check.

**ONLINE BOOKING OPTION**

Save time, postage & secure your seat for this group departure. Simply type <https://res.premierworlddiscovery.com> into your web browser & use the Booking Number (Web Code) from this flyer to make your Deposit online in just a few minutes. No need to submit a Reservation Form if booking online.

**PREMIER'S TRAVEL PROTECTION PLAN (TPP) \$399 per person**

(must purchase with Initial Deposit)

**Part A – Cancellation Waiver provided by PWD**

I. Trip Cancellation Waiver (TCW) - Guarantees full refund on all payments, except the Trip Cancellation Waiver Fee itself in case of cancellation up to the time and date of departure due to the passenger's personal illness or death of an immediate family member. Medical/official documentation required.

II. Premier "Any Reason" Cancellation Waiver (ARCW) - Reimburses 75% of the cancellation fees in the form of a future travel credit certificate (FTCC) valid for 1 year, if you cancel more than 48 hours prior to scheduled departure for any reason not eligible for cash refund under the TCW (Part A - I). FTCC is non-transferable, may not be redeemed for cash and does not include any credit for the Trip Cancellation Waiver Fee. **The Trip Cancellation Waiver Fee must be paid for with Initial Deposit and is refundable until 180 days prior to departure.** The Trip Cancellation Waiver does not cover any single supplement charges due to an individual's traveling companion canceling prior to departure. The Trip Cancellation Waiver is non-transferable and valid for each applicant only. The Trip Cancellation Waiver does not cover any services such as airline tickets not purchased through PWD. Cancellations, Refunds & Inquiries under Part A will be handled by PWD. Certain Exclusions and Restrictions apply.

**Part B – Post Departure Travel Protection Plan\* provided by USI**

Includes coverage for: Trip Interruption (\$1,000); Trip Delay (\$100/Day-Max \$500); Baggage & Personal Effects (\$2,000); Baggage Delay (\$500); Emergency Accident/Sickness Medical Expense - excess coverage (\$30,000); Emergency Evacuation/Repatriation (\$150,000); Accidental Death & Dismemberment (\$25,000); Non-Insurance and Emergency Travel Assistance Services\*\* (24/7). Claims & Inquiries under Part B will be administered by USI.

For full Part A and Part B plan details visit: [premierworlddiscovery.com/TPP](http://premierworlddiscovery.com/TPP) All Benefits described on this page are for general information basis only. There are certain restrictions, exclusions and limitation that apply to all insurance coverages. Plan benefits, limits and provisions may vary by state jurisdiction.

**\*\*NO RISK DEPOSIT - NO CHANGE FEES**

Deposits & TPP payments for any Bookings made for this tour are fully refundable until 180 days prior to departure. Should your plans change inside of 180 days you can use the full value (Future Travel Credit\*\*) of your Deposit or TPP on a different program as long as you change plans or let us know prior to the Final Payment Due Date.

\*\*FTC's are valid for 12 mos from dep date & non-transferable.

**CANCELLATION FEES\*\***

Cancellations not covered by the Travel Protection Plan (TPP) or if the TPP is not purchased, are subject to the following per person fees:

- Cancel more than 180 days prior to departure: Full Refund
- Cancel 179-75 days prior to departure: Deposit or TPP\* is Retained\*\*
- Cancel 74-60 days prior to departure: 25% of total price
- Cancel 59-30 days prior to departure: 50% of total price
- Cancel 29-15 days prior to departure: 75% of total price
- Cancel 14 days or less prior to departure/no shows: No refunds

\*If purchased \*\*Future Travel Credit issued for Deposit or TPP\* value

**RESPONSIBILITY**

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association. Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. CST #2048841-40

**IMPORTANT CONDITIONS/NOTES**

A valid US passport is required for this tour and is the responsibility of each passenger. Passports should be valid for up to six (6) months beyond the travel dates. All names must be submitted to Premier exactly as they appear on passenger passports. Itinerary and hotels are subject to change.

**AIR NOTE**

Air Schedules may not be available until Final Trip Documentation is received. Air seats are assigned by the airline and sometimes not assigned until the day of travel. Air seat changes can only be attempted upon receipt of e-tickets and Final Trip Documentation at which time availability may be limited. If specific seat assignments or airline choice is extremely important to your reservation, we recommend you book land only and make your own air reservations. Please make this adjustment to land only/own air at time of tour reservation.

